



1000 Series SR/DR entry guide: the ideal solution for precise guiding on bar and rod mills.



Guide features

- > Precise guiding of rolled stock, achieving very strict product tolerance and superior surface quality.
- > Single-point adjustment for symmetrical and simultaneous regulation of the roller centre distance.
- > Independent roller holder adjustment.
- > Independent vertical roller adjustment.
- > Utilization of common components of different guides to reduce the spare parts stock.

- > Possibility to install remote control system.
- > Minimised need of spare parts and maintenance.
- > Suitable for both grease and air/oil lubrication systems.
- > Easy, quick and reliable mounting by means of fixed bases or cassettes.
- > Long-time intervals before maintenance activities, granting long operational time.
- > Media supply trough quick changing hoses or directly through the base.
- > Availability of mechanical, optical or Hiline tool for guide setting.





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Roller guides	Fishing size	Maximum oval	A	B	D max	D min	E max	E min	F	H	P	S	S1	T	U	Weight (kg)
SR1	Ø 6-14	24x14	175	25	60	45	62	46	108	24,4	61,5	143,5	-	108	49	11,5
SR2	Ø 8-23	42x18	190	40	65	52	70	56	125	35	78	187,5	-	142	66,5	24
SR3	Ø 15-35	50x30	215	34	72	58	85	62	150	50	98	-	243	169	81	24
SR4	Ø 22-45	66x40	220	49	80	65	98	66	168	65	125	246	-	201	95	40
SR6	Ø 35-60	90x55	267	57	100	70	125	85	202	90	164	-	362	240	118	70
SR7	Ø 40-75	115x67	295	64	110	85	140	95	230	110	200	355	-	283	140	107
SR9	Ø 65-90	162x85	363	85	150	125	190	130	295	150	280	415	-	352	172	181
SR12	Ø 80-120	190x110	449	143	200	150	240	180	365	170	334	492	-	400	195	360
SR16	Ø 100-160	200x150	553	215	250	227	320	240	530	210	410	-	~705	529	260	840

Roller guides	Fishing size	Maximum oval	A	B	D max	D min	E max	E min	F	H1	K	P	S	S1	T	U	Weight (kg)
DR1N	Ø 6-12	21X10	195	63	53	46	55	48	125	24,4	58	88	157,5	-	134,5	63	21
DR2	Ø 8-23	42X18	220	80	65	52	70	56	171	35	70	108	202	-	172	81	36
DR3	Ø 15-35	50x30	270	60	72	58	85	62	210	50	81	128	-	254	199	95	57
DR4	Ø 22-45	66X40	280	79	80	65	98	66	220	65	90	160	263	-	231	112	70
DR6	Ø 35-60	90X55	324	115	100	80	125	85	275	90	115	206	-	383	282	139	122
DR7	Ø 40-75	115X67	356	133	110	85	140	95	300	110	130	246	382	-	339	167	181
DR9	Ø 65-90	162X85	443	185	150	125	190	130	460	150	180	350	470	-	462	227	440
DR12	Ø 80-120	190-110	580	262	200	-	240	180	600	170	250	374	562	-	514	255	998

Roller guides	Maximum entry	A	B	D max	D min	E max	E min	F	H1	H2	K	P	S	S1	T	U	Weight (kg)
DR2BP	11-40x25	220	80	65	52	95	81	196	24,4	35	70	108	202	226	172	81	38
DR4BP	20-65x35	280	79	80	65	127	95	249	35	65	90	160	263	286	231	112	74

Guide type

SR

Guide size

1 / 2 / 3 / 4 / 6 / 7
9 / 12 / 16

Guide type

DR

Guide size

1N / 2 / 3 / 4 / 6
7 / 9 / 12
2BP / 4BP

(dimensions in mm)

